

inline process density and viscosity monitoring

- · Repeatable measurements in both newtonian and non-newtonian, single- and multi-phase fluids
- Hermetically sealed, all 316L stainless steel wetted parts
- · Built in fluid temperature measurement

## Specifications

#### Fluid Measurements

Viscosity Range 3 to 10,000 cP

0.5 to 50,000 cP (available)

Viscosity Accuracy 5% of reading (standard)

1% & higher accuracy available

Reproducibility Better than 1% of reading Temperature Pt1000 (DIN EN 60751 class B) Calibrated to NIST traceable viscosity standards.

#### Operational Environment

Process Fluid Temperature -40 up to 200 °C Ambient Temperature -40 up to 150 °C Pressure Range up to 5,000 psi

#### Mechanical

Material (Wetted parts) 316L Stainless Steel Diameter x Length Ø35 X 140 MM **Process Connection** 3/4" NPT

Flange & sanitary connections available

Ingress Protection **IP68** 

Electrical Connection M<sub>12</sub> (8-pin, A-coded)



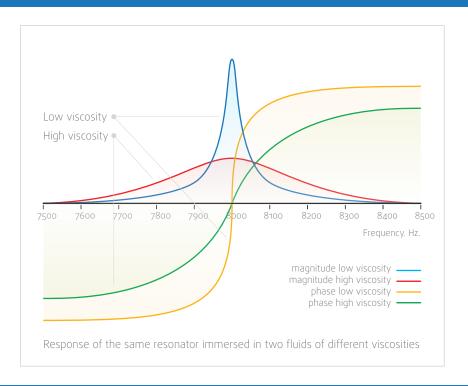
## Electronics & Communication

Analog output	4-20 mA (3 channel) {Viscosity, Density, Temp.}	Display (SME-TRD)	Multi-line LCD (max. 55°c)
Digital output	Modbus RTU (RS-485)	Operational temp.	max. 55 °C
	Ethernet	Power supply	24 V DC
	USB	SME-TR(D)	IP65/66
		SME-DRM	IP40/50
Wireless output	Bluetooth LE 4.0	Software	Data acquisition and service control panel
			iOS and Android app



### Operating principle

The rheonics SRV measures viscosity by means of a torsional resonator, one end of which is immersed in the fluid under test. The more viscous the fluid, the higher the mechanical damping of the resonator. By measuring the damping, the product of viscosity x density may be calculated by rheonics' proprietary algorithms. The resonator is both excited and sensed by means of an electromagnetic transducer mounted in the sensor's body. Thanks to rheonics' patented symmetric resonator design, the transducer is isolated from the fluid in a hermetically sealed capsule, while maintaining excellent mechanical isolation from the sensor's mounting. Damping is measured by the rheonics patented sensing and evaluation electronics. Based on rheonics' proven gated phase-locked loop technology, the electronics unit offers stable and repeatable, high-accuracy readings over the full range of specified temperatures and fluid properties.



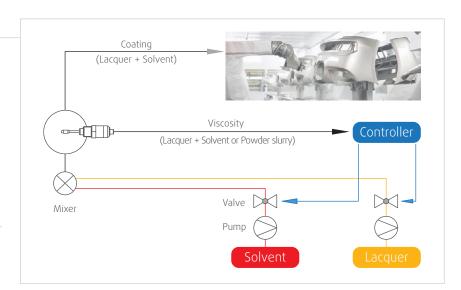
## Application

#### Painting and coating

- Optimize solvents and lacquer use in the process
- Control the coating process regardless of temperature
- Eliminates the need for costly destructive testing
- · Ensure uniform film thickness and adhesion
- Eliminate manual sampling and laboratory time
- · Reduce wastage & ensure quality of end product
- · Small form factor for direct installation in printing presses and painting nozzles

### Polymers and Slurries

- Monitor the viscosity change through the complete polymerization process
- End-point detection and real-time monitoring
- · Avoid blockage through instantaneous and early detection of viscosity build-up
- · Check incoming raw material quality and ensure outgoing product quality
- Ensure process control and stability
- Scale from pilot plants to production rapidly without further application engineering

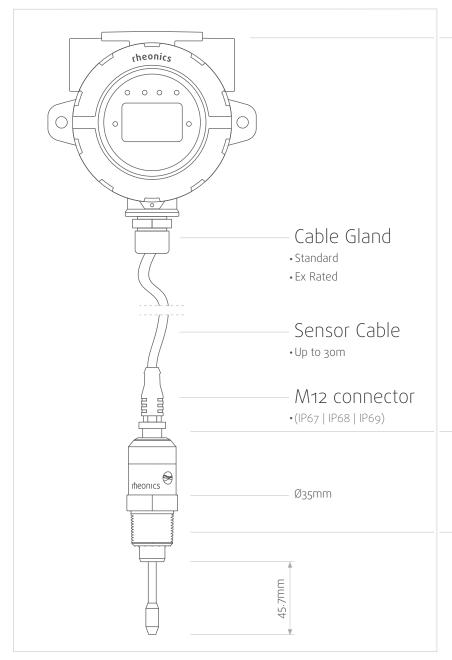


### Other applications:

- · Pump efficiency optimization and pipeline leak monitoring
- HFO/MDO viscosity monitoring in fuel conditioning units on-board ships
- SAGD heavy oil viscosity control for transport through heating and slurry formation
- · Viscosity monitoring and control in multiple food manufacturing processes for making dough, chocolate, cream, cheese, jams, mayonnaise, etc
- · Ink viscosity monitoring and control for printing
- · Lubricants viscosity monitoring and control



## Mechanical & Electrical



#### Electronics (select between)





- Onsite and remote installation of electronics head
- Available with and without rugged display for field use



• DIN rail mount

- Extra-small form factor for easy installation
- Ethernet connection
- External adapters for wifi

Mechanical

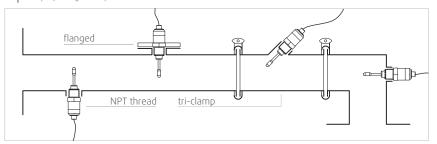
- 316L stainless steel (standard)
- Available with custom coatings
- Long insertion adapters for installation in larger pipes and tanks

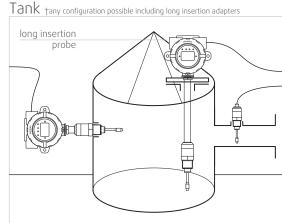
#### Process connection

- 3/4" NPT (standard)
- Adapters available for Flange and Tri-clamp
- · Sanitary fittings optional

### Mounting

Pipe †any configuration possible

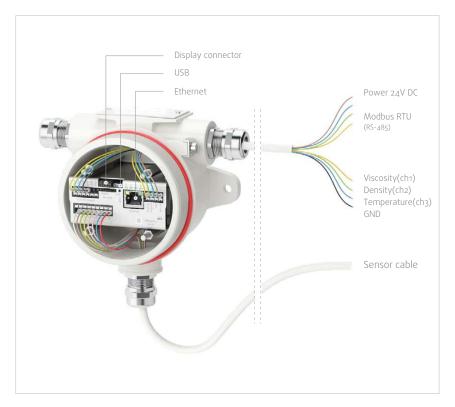






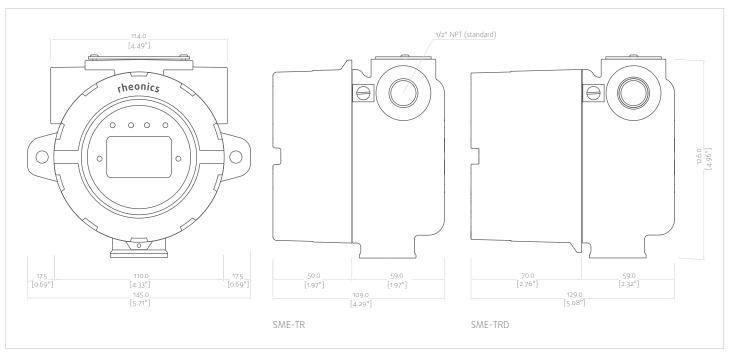
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# Electronics installation





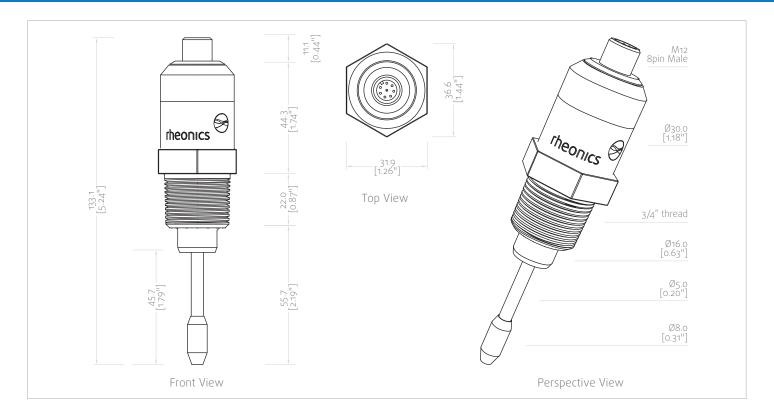
# Dimensions





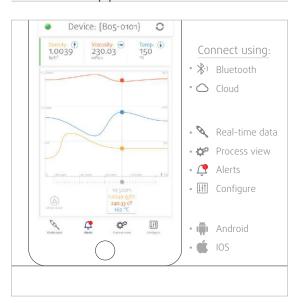
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# SRV dimensions

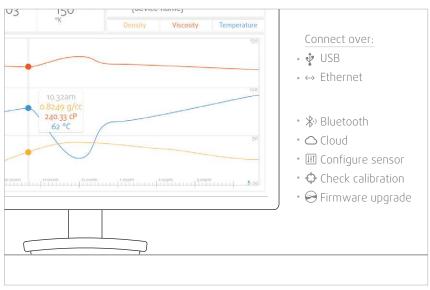


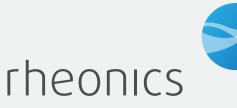
## Software

### rheonics Application



### PC Data Acquisition & Analysis





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# Ordering

Ordering code example

SRV	V1	STD	E1	C1,C2	T1	P1	X1	
	Viscosity range	Calibration	Electronics	Communication	Temperature	Pressure	Process Connection	

Order code	Name	Short description	
Viscosity range (select all)			
V1	3-3000 cP	Standard calibrated range	
V2	3 - 50,000 cP	Extended calibrated range	
V3	0.5 - 3000 cP	Extended lower calibrated range	
V4	custom	Customer specified calibrated range within 0.5 - 50,000 cP	
Calibration (select all)			
STD	Standard calibration		
EXT	Extended calibration with	n multiple fluids for wider range and higher accuracy	
CUS	Customer specific calibrations - specify viscosity range, accuracy required and operational conditions		
Electronics (select one)			
E1	SME-TRD	Transmitter housing with display	
E <sub>2</sub>	SME-TR	Transmitter housing with solid cover	
E3	SME-DRM	DIN-rail mount housing	
Communication (select all)			
C1	4-20 mA	3 channels of 4-20 mA analog signal	
C2	Modbus RTU (RS-485)	Modbus RTU over RS-485	
C3	USB	USB 2.0 compliant service and data acquisition port	
C4	Ethernet	Ethernet TCP/IP with RJ45 connector	
C5	Bluetooth LE 4.0	Bluetooth module for short range communication, only available with display module	
Temperature (select one)			
T1	125 °C	Sensor rated for operation in process fluids up to 125 °C (250 °F)	
T <sub>2</sub>	150 °C	Sensor rated for operation in process fluids up to 150 °C (300 °F)	
T <sub>3</sub>	200 °C	Sensor rated for operation in process fluids up to 200 °C (400 °F)	
T <sub>4</sub>	> 200 °C	Sensor rated for operation in process fluids above 200 °C (400 °F)	
Pressure (select one)			
P1	15 bar (200 psi)	Sensor rated for process fluids pressure up to 15 bar (200 psi)	
P <sub>2</sub>	70 bar (1000 psi)	Sensor rated for process fluids pressure up to 70 bar (1000 psi)	
P3	200 bar (3000 psi)	Sensor rated for process fluids pressure up to 200 bar (3000 psi)	
P4	350 bar (5000 psi)	Sensor rated for process fluids pressure up to 350 bar (5000 psi)	
Process Connection (select one)			
X1	3/4" NPT	Standard	
X2	Flange	Flange adapter, specify DN/PN	
Х3	Tri-clamp	TC adapter, specify size	
Х4	Sanitary	DIN 11851 Hygienic union, specify size	
X5	Custom	Specify connector dimensions	

Accessories				
Sensor cable	5m, 10m, 30m	8 core cable for connecting sensor to transmitter (PUR or PEEK sheaths)		
Cable gland	1/2" NPT	1/2"NPT Standard and Ex cable glands		
Transmitter mounting bracket		Mounting bracket for SME-TR and SME-TRD transmitter housings		

#### Contact Information

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